

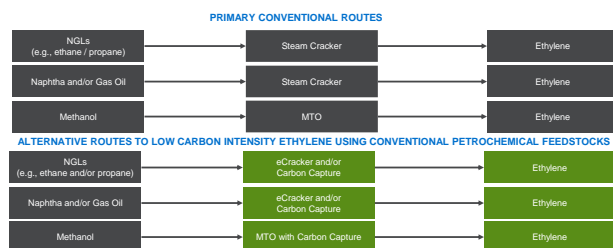


# Low Carbon Intensity Ethylene: A Technoeconomic and Carbon Intensity Study

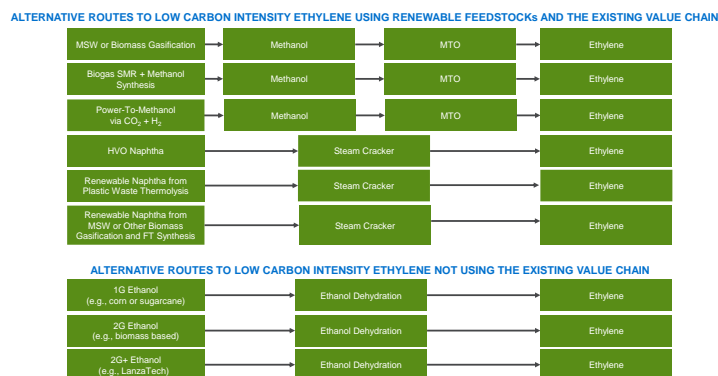
## Background

Like many chemicals and fuels, ethylene is at a crossroads. As is happening for other fuels and chemicals currently, the ethylene industry is exploring options for increasing the sustainability of its product. There are several technically feasible options for producing ethylene at a likely reduced carbon footprint to current production; however, the competitiveness of many of these routes is uncertain. The fate of low carbon intensity ethylene, much like conventional ethylene, is likely to use the existing infrastructure; however, there may be some pragmatic approaches for reducing the carbon intensity, including electrification, carbon capture, and switching to renewable feedstocks.

### Fossil Feedstocks



### Renewable Feedstocks



## Objective

The objective of this report is to review, evaluate, and analyze the various options for low carbon intensity ethylene production from a point-of-view of technical, economic, carbon intensity, and strategic comparisons. This study reviews:

- Cracker-based Decarbonization, including carbon capture, electrification, and renewable naphthas (HVO-based, FT-based, and plastic pyrolysis-based)
- MTO-based Decarbonization, including carbon capture and renewable methanol (biogas-based, gasification-based, and emethanol)
- Ethanol-to-Ethylene, including carbon capture and 1G and advanced ethanol (corn-based, sugarcane-based, cellulosic, and LanzaTech)

## What is Included in the Report?

- Technology Review:** technology descriptions, process flow diagrams, activity of major players for ethylene production, ethylene plant decarbonization, and renewable feedstock
- Economic Analysis:** cost of production models, regional comparisons, technology comparisons
- Carbon Intensity Analysis:** Individual and comparative analysis of low carbon intensity ethylene scope 1 (direct emissions, Process Emissions (scope 1 +2), and Value Chain Emissions (scope 1 + 2 + 3)
- Strategic Analysis:** high level strategic insights, SWOT analysis of technology approaches, breakeven analysis of carbon tax required for competitiveness against regional benchmarks based upon different scenarios: scope 1 (direct) emissions, Process Emissions (scope 1 +2), and Value Chain Emissions (scope 1 + 2 + 3)

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